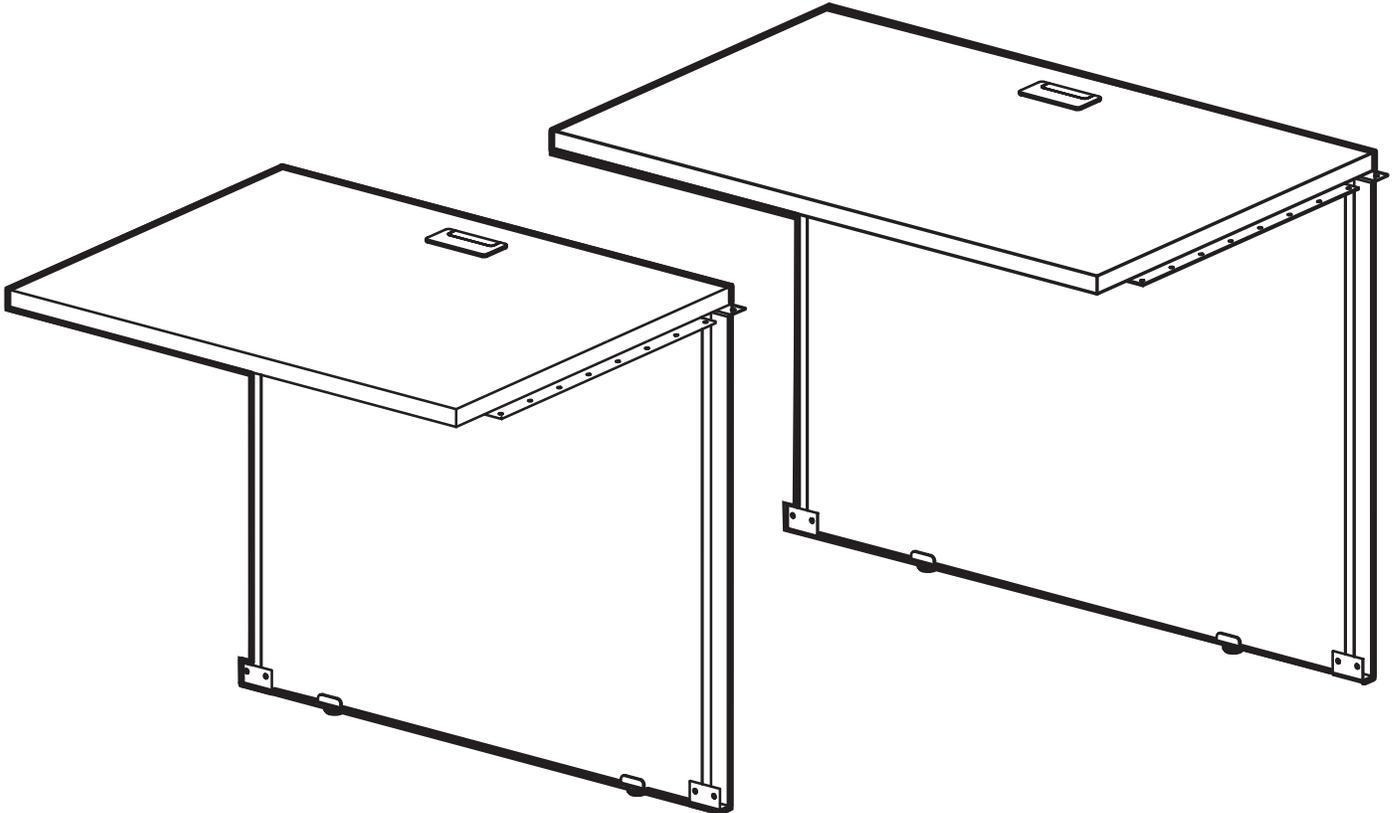




# MB2430 MB2436

## MODULAR BRIDGES



### IMPORTANT!

Assembly may require the assistance of another person.

Before you begin assembly:

**READ THE DIRECTIONS** all the way through one time. This will speed up the process and help you understand the sequence of steps.

**COUNT THE PARTS AND HARDWARE** before assembly. This ensures you have received all necessary parts before you begin.

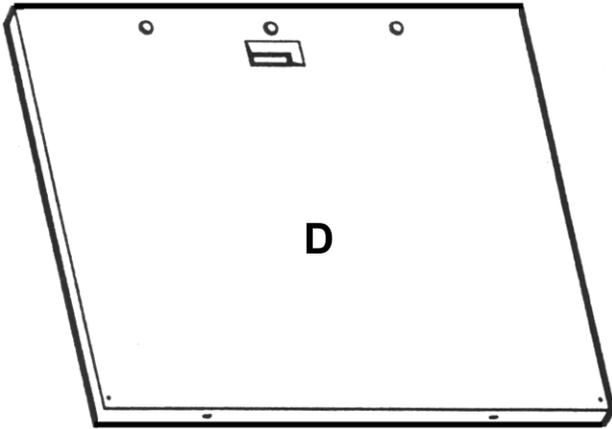
**TOOLS:** You may need a Phillips head screwdriver, a medium slotted screwdriver or a plastic mallet. To protect your new furniture from damage during assembly, it is recommended to work on a carpeted surface.

In the event any parts are missing from this package, send your name, address, telephone number, and a description of the missing part(s) to: PARTS, Box 1420, Missoula, MT 59806 or call: 1-800-769-5693 or FAX 1-800-445-5281.

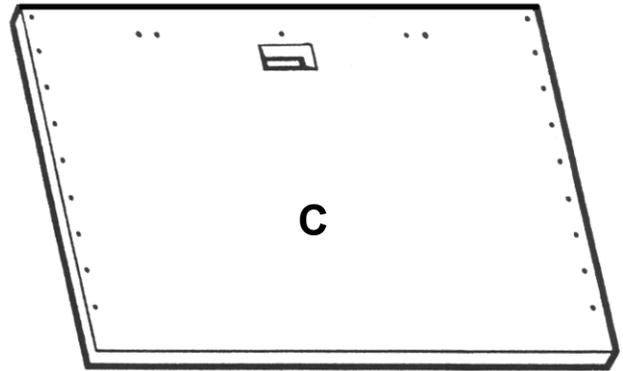
**CAUTION:** On assemblies requiring glue, make sure the unit is assembled correctly before gluing. Once this unit is assembled with glue, the manufacturer will not be responsible for damaged parts. Keep a damp cloth or sponge handy to wipe off excess glue.

To care for this furniture, simply wipe with a cloth dampened with glass cleaner containing ammonia-D.

# PARTS DIAGRAM



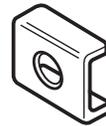
Back Panel	MB2430 02350152 MB2436 02350252	1 ea.
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Top Panel	MB2430 02350101 MB2436 02350201	1 ea.
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H1	Minifix Bolt	909834	3 ea.
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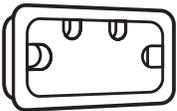
H6	Large Leveler Bracket	402302	2 ea.
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H8	Minifix Cam	909810	3 ea.
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H5	Leveler Insert	274650	2 ea.
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H10	Grommet	286580	2 ea.
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H7	Leveler	300870	2 ea.
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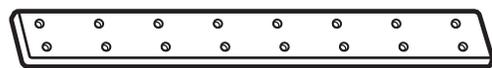
H4	#8 x 3/4" Panhead Screw	901208	40 ea.
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H2	Wood Dowel	195000	2 ea.
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H6	J-Bracket	411470	2 ea.
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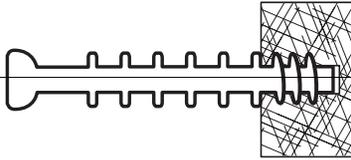
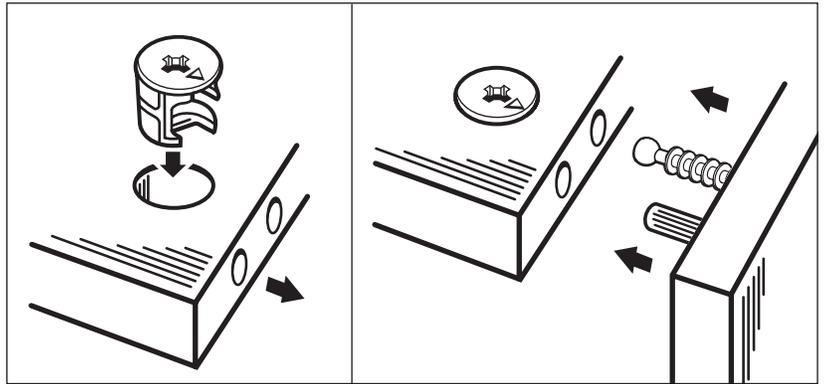


H3	18" Connector Plate	411270	2 ea.
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### Using the Minifix System:

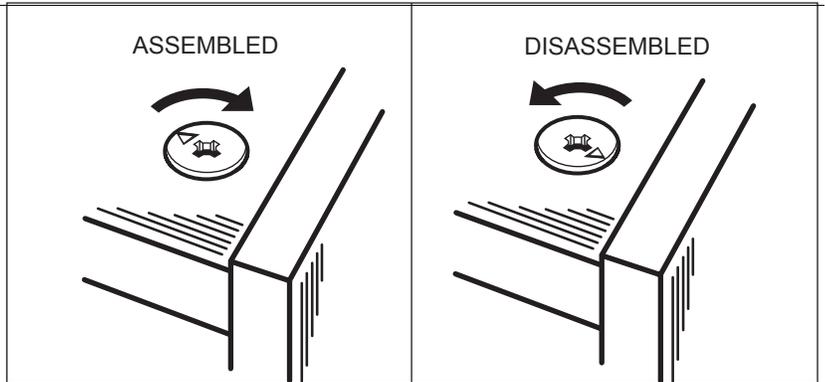
Insert the Minifix Cams into the appropriate holes with the arrow facing outwards as shown.

When screwing post into hole, **Do Not** over tighten. Screw post down until bottom face of post flange just touches board surface.



Using the #2 Phillips screwdriver, rotate the Cam Devices a half turn clockwise until snug.

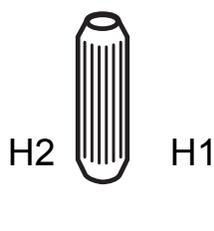
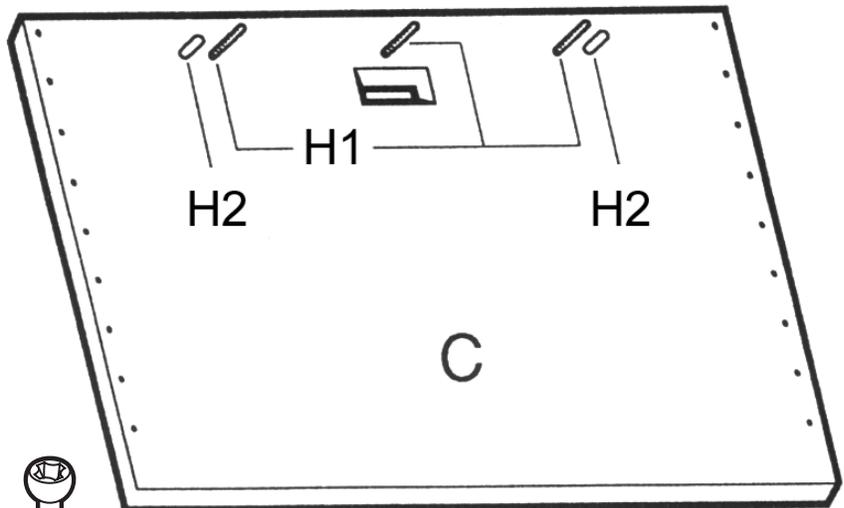
To disassemble, turn the Cam Devices counter-clockwise and remove panels.



## #1

Place the Top Panel (C) on a clean, carpeted surface or foam padding with the pre-drilled holes facing up. Using a screwdriver, screw three Minifix Bolts (H1) into the Top Panel where indicated.

Insert two Wood Dowels (H2) into the Top Panel where indicated.



## #2

Position the 18" Connector Plates (H3) on both sides of the Top Panel (C) as shown. Secure the Plates in place using #8 x 3/4" Panhead Screws (H4) in the pre-drilled holes of the Top Panel.

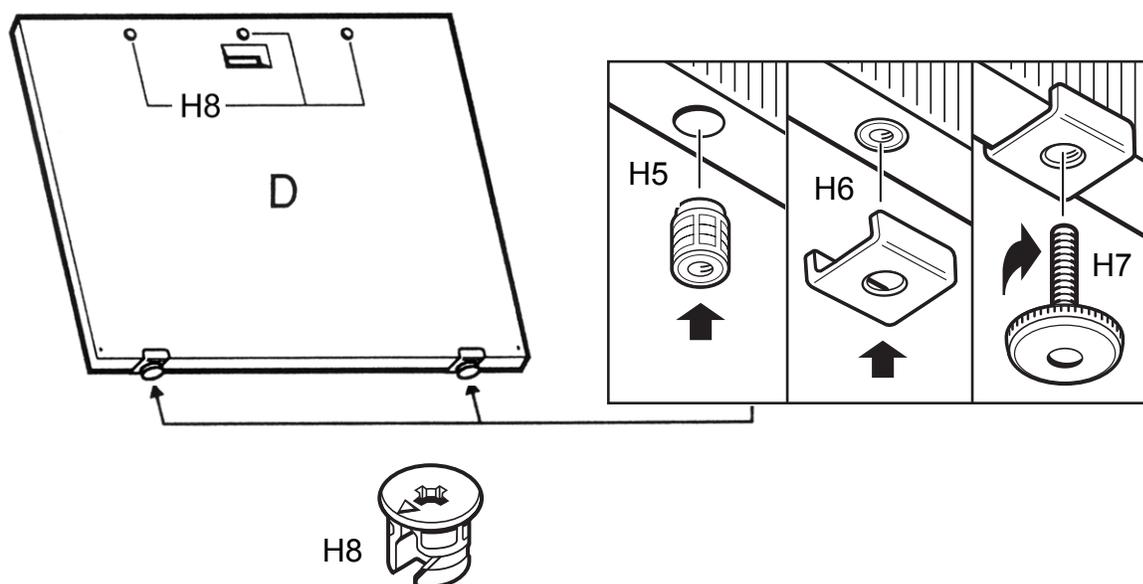


## #3

Insert the Leveler Inserts (H5) into the holes in the bottom edge of the Back Panel (D) and using a plastic mallet, tap until flush with the surface. Press a Leveler Bracket (H6) over each Leveler Insert.

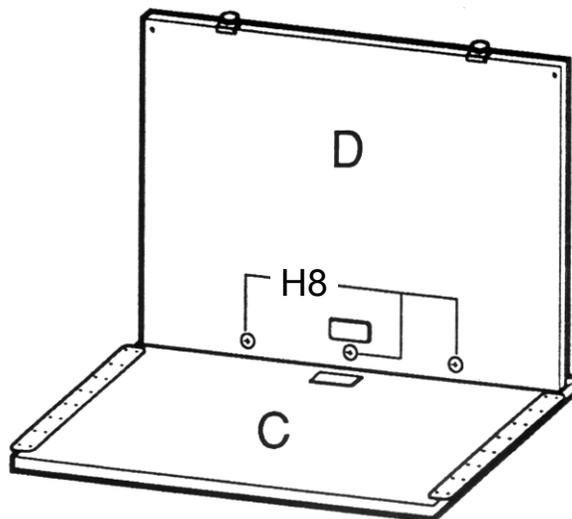
Screw the Levelers (H7) into the Leveler Inserts. **Adjust Levelers when the assembled unit is in place.**

Insert three Minifix Cams (H8) into the Back Panel (D) with the arrows of the cams facing out.



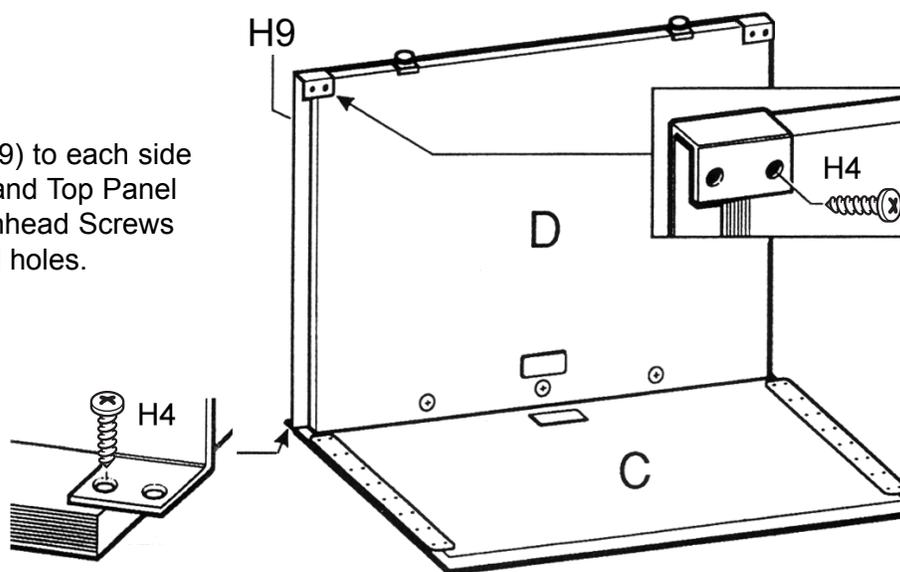
## #4

Position the Back Panel (D) onto the posts and dowels of the Top Panel (C) and turn the cams (H8) clockwise to secure.



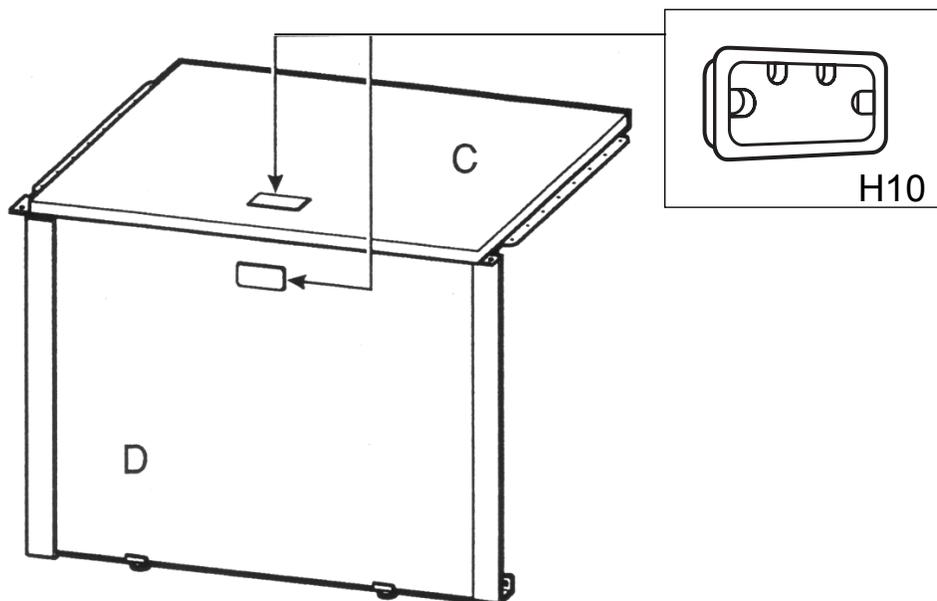
## #5

Attach a "J" Bracket (H9) to each side of the Back Panel (D) and Top Panel (C) using #8 x 3/4" Panhead Screws (H4) into the pre-drilled holes.



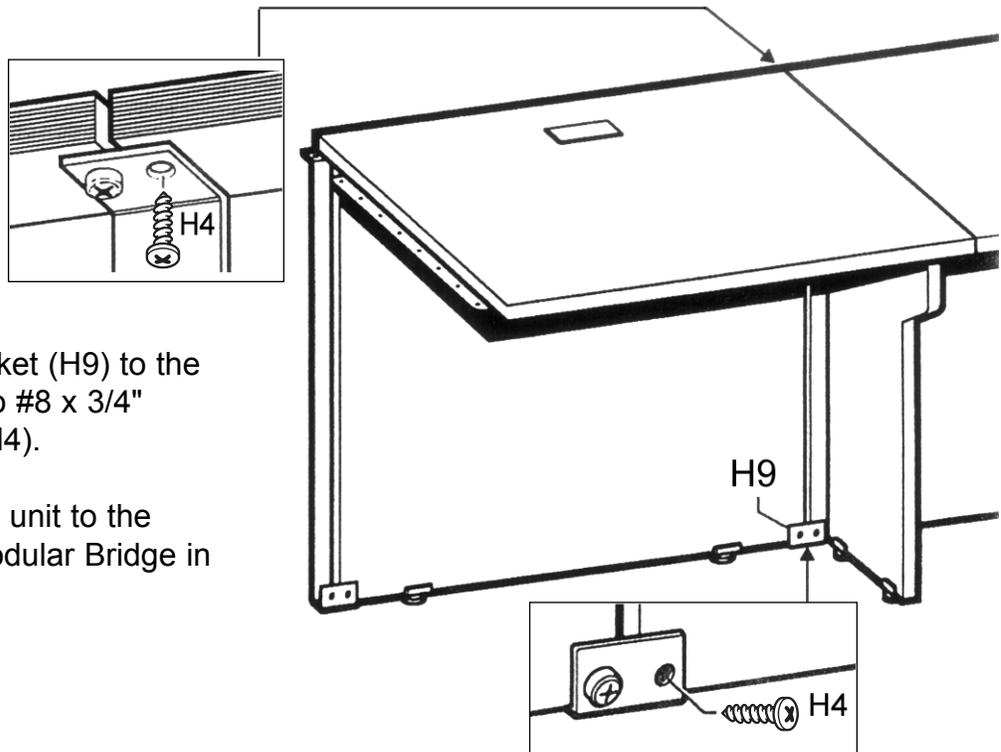
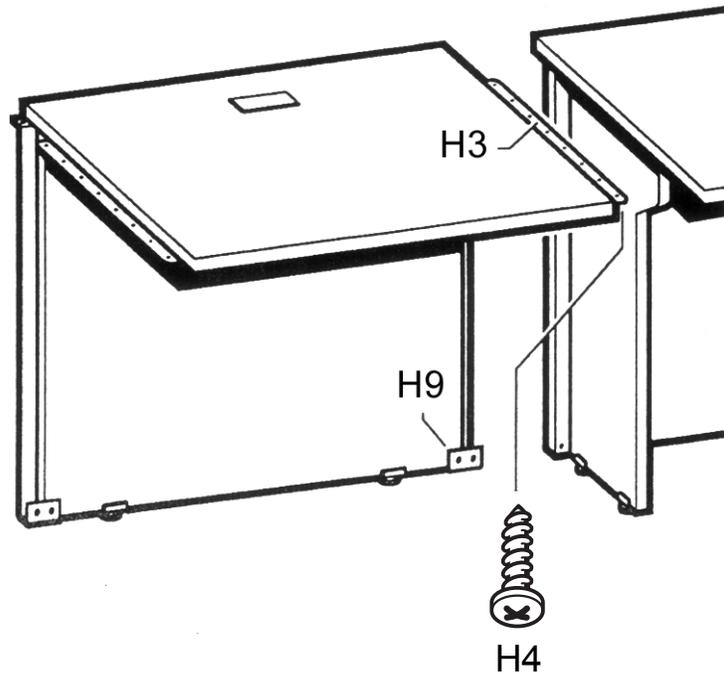
## #6

Insert Grommets into the Top Panel (C) and the Back Panel (D).



## CONNECTING TO OTHER UNITS:

Position the top panel and the back panel of the connecting unit simultaneously into the "J" Bracket (H9) and onto the Connector Plate (H3) of the bridge unit. Slide the back panel into the "J" Bracket of the bridge unit. Secure the connecting unit to the bridge unit using #8 x 3/4" Panhead Screws (H4) through the connector Plates and into the pre-drilled holes of the underside of the top panel.



Secure the "J" Bracket (H9) to the desk shell using two #8 x 3/4" Panhead Screws (H4).

Attach the adjoining unit to the other side of the Modular Bridge in the same manner.